

## Q.tool Tooling 1-5-1 check sheet

<b>Part No.</b>		<b>Technician</b>	
<b>Date</b>		<b>Material</b>	
<b>Works Order</b>		<b>Batch</b>	

OPERATION	MATERIAL	ORIENTATION	DETAILS	CHECK
001	C0417V - 185 gsm	45°	Laminate 25 mm edge strip	
002	C0417V - 185 gsm	0/90°	Laminate all over, cut into corners	
003	Fit Dowels / Boot lace / Roving	N/A	Laminate into corners as necessary	
004	CQT 1020 gsm	0/90°	Laminate all over, cut into corners	
005	Reepreg 400gsm	N/A	Laminate all over cut and press in corners	
006	N/A	N/A	De-bulk 15-30 minutes room temperature	
007	N/A	Fit Drill Bushes / Fixtures	N/A	
008	CQT 1020 gsm	+/-45°	Laminate all over	
009	Reepreg 400gsm	N/A	Laminate all over	
010	CQT 1020 gsm	0/90°	Laminate all over	
011	C0417V 185 gsm	0/90°	Laminate all over, cut into corners	
012	N/A	N/A	Final cure bag	
013	N/A	N/A	Conduct vacuum bag drop test	
014	N/A	N/A	Cure	

